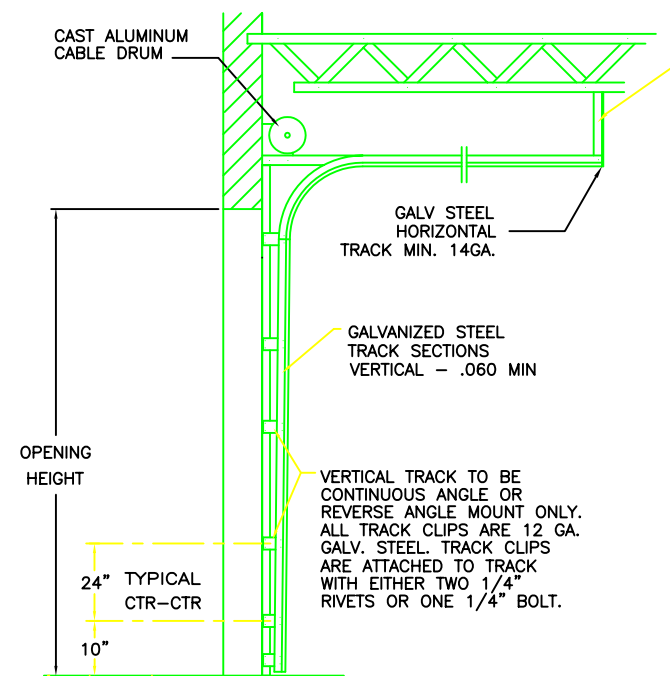


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REVISIONS					
REV. NO.	ZONE:	DATE:	ECN NO.	APPVD:	DESCRIPTION
00	-	11/17/04	ER1073	SH	INITIAL RELEASE

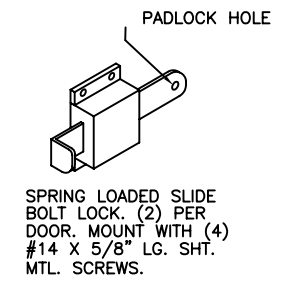
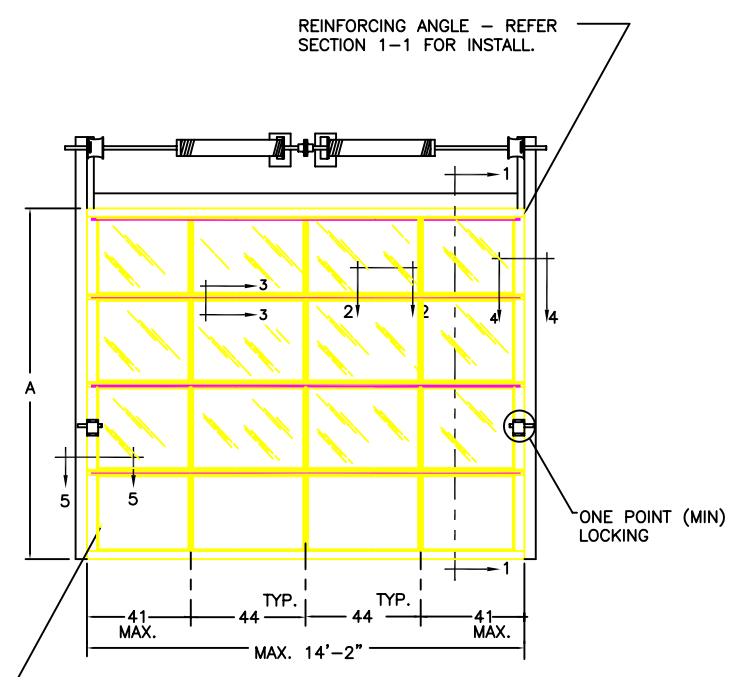
HORIZONTAL TRACK END HANGER BRACKET (SUPPLIED BY DOOR INSTALLER) CLOSES ROLLER CHANNEL. INTERMEDIATE HANGER REQUIRED FOR DOORS IF HORIZONTAL TRACK DEFLECTION EXCEEDS 1/240TH OF THE DOOR HEIGHT



MODEL 902 / C2AL IS MADE OF 6063-T5 ALUMINUM EXTRUSIONS. WALL THICKNESS:
 TOP & BOTTOM RAILS .075
 INTER. TOP & BOTTOM RAILS .075
 TOP HAS .1 x 1.875" FIN
 INTER. TOP RAIL CAP .040
 SINGLE & DOUBLE END STILES .075
 CENTER STILES .062

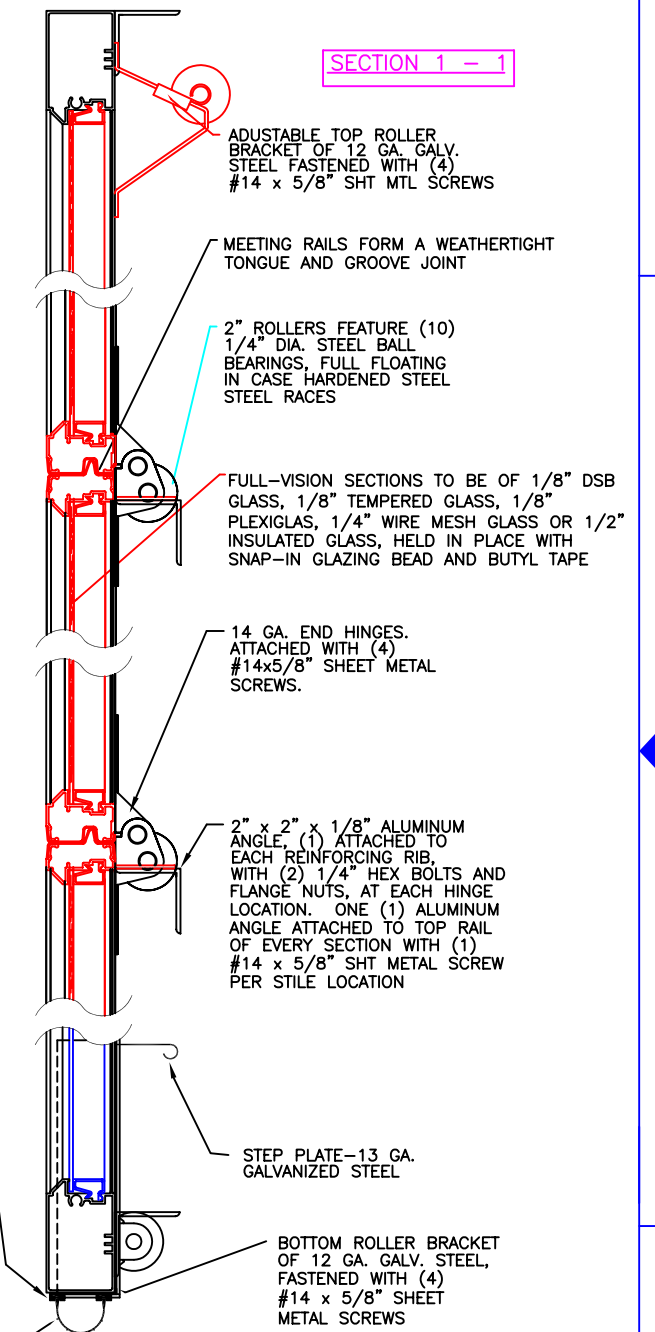
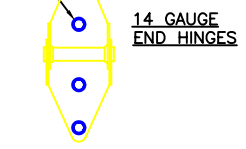
**SIDE ELEVATION
STANDARD-LIFT TRACK DETAILS**

NOTE: DOUBLE TRACK LOW HEADROOM, HI-LIFT TRACK, FOLLOW-THE-ROOF TRACK, AND VERTICAL LIFT TRACK ARE AVAILABLE OPTIONS.

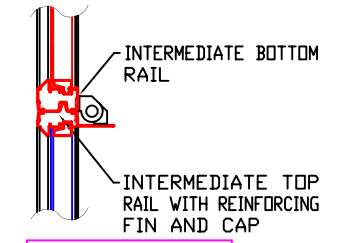


VIEW 'A'

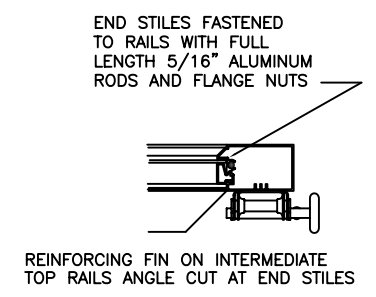
#14X5/8" SHEET METAL SCREWS QTY (4) ALONG CENTER OF EACH HINGE



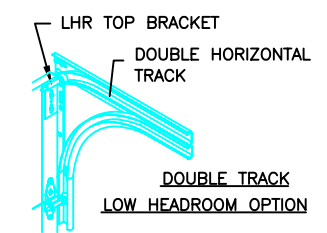
COR-LOVLY CENTER HINGE OF 16 GA. GALV. STEEL, ATTACHED TO INTER. BOTTOM RAIL WITH (2) #14 x 5/8" SHT MTL SCREWS AND TO INTER. TOP RAIL WITH (2) 1/4 - 20 x 1/2" HEX HEAD MACHINE SCREWS & NUTS



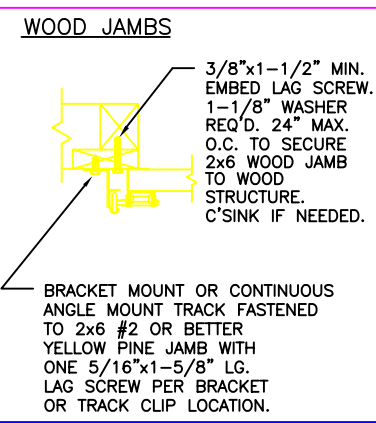
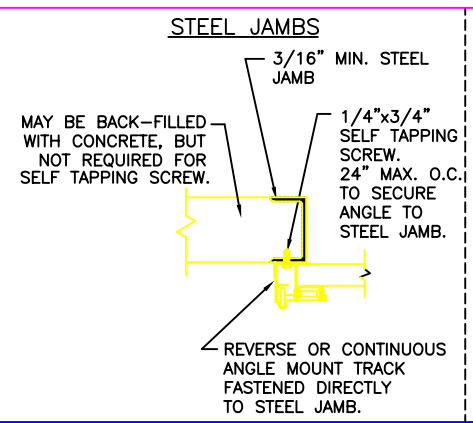
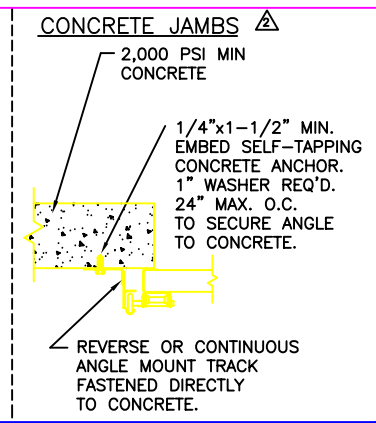
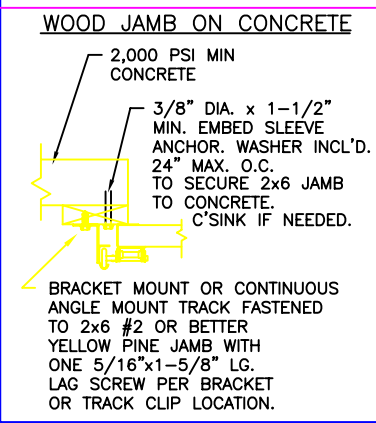
SECTION 3-3



SECTION 4-4



ANCHOR NOTE: FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.



THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS IS THE RESPONSIBILITY OF THE BUILDING ENGINEER OR ARCHITECT OF RECORD.

MARK WESTERFIELD, P.E.
 FLORIDA P.E. #48495, NC P.E. #23832,
 TEXAS P.E. #91513

ASTRAGAL TO BE 3 1/2" FLEXIBLE VINYL WITH RIBS

DESIGN LOADS: +13.5 PSF & -13.5 PSF
 TEST LOADS: +20.0 PSF & -20.0 PSF

NOTICE: Confidential/Proprietary information of CLOPAY BUILDING PRODUCTS CO. is contained herein and may not be disclosed, used, duplicated, made available, or distributed without its prior consent. Failure to observe this notice may result in liability for any damages and losses resulting therefrom.

Unless Stated Otherwise TOLERANCES are
 .0 = ±.03
 .00 = ±.015
 .000 = ±.005
 .0000 = ±.001
 Degrees = ±1/2"

Clopay Building Products Company
 8585 Duke Boulevard
 Mason, OH 45040
 Tel. No. 1-513-381-4800
 Fax No. 1-513-762-3519

PART NO.: N/A
 WINDLOAD RATING
 W1

DESCRIPTION: 902W1-14
 DRAWN BY: DAS
 CHECKED BY: SH
 DWG. NO.: 103292

DATE: 5/28/03
 DATE: 08/28/03
 SCALE: NTS
 SHEET 1 OF 1
 REV. NO. 00

4 3 2 1