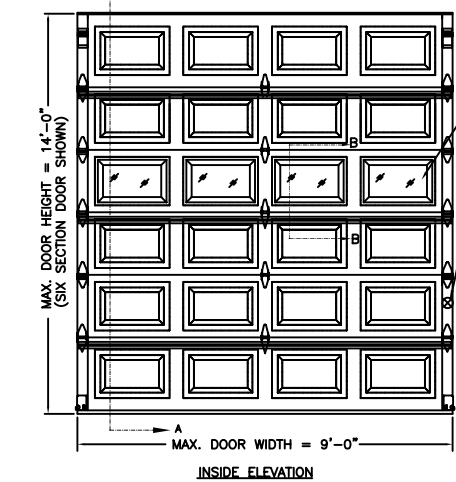
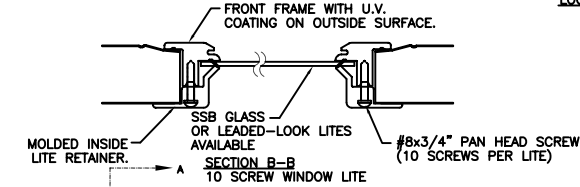


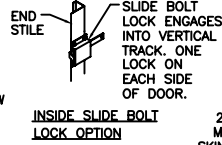
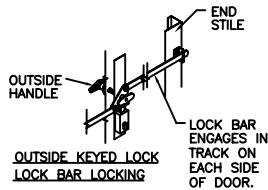
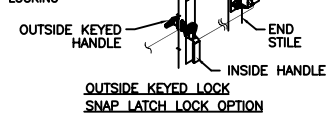
MODEL 3154, 230B (RAISED PANEL EMBOSS)  
MODEL 3155 (FLUSH)

DOORS UP TO 7'-0" HIGH CONSIST OF (4) SECTIONS (NOT SHOWN)  
DOORS 7'-3" - 8'-9" HIGH CONSIST OF (5) SECTIONS (NOT SHOWN).  
DOORS 9'-0" - 10'-0" HIGH CONSIST OF (6) SECTIONS (SHOWN).  
DOORS 10'-9" - 12'-3" HIGH CONSIST OF (7) SECTIONS (NOT SHOWN).  
DOORS 12'-6" - 14'-0" HIGH CONSIST OF (8) SECTIONS (NOT SHOWN).  
DOORS 14'-3" TO 15'-9" HIGH CONSIST OF (9) SECTIONS (NOT SHOWN).  
DOORS 16'-0" HIGH CONSIST OF (10) SECTIONS (NOT SHOWN).

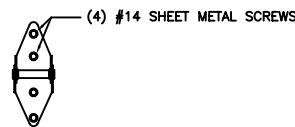
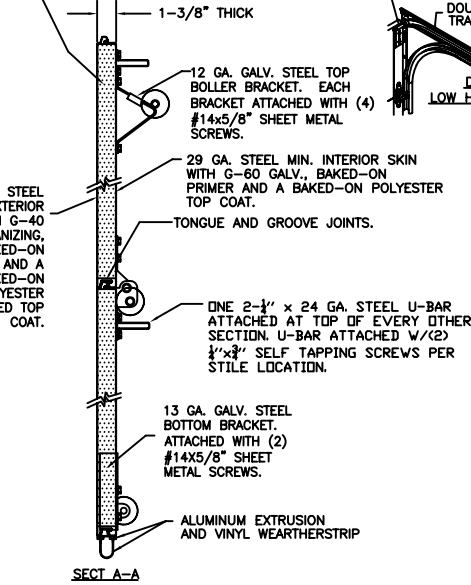


OPTIONAL WINDOW LITE SECTION SEE SECTION B-B FOR LITE DETAILS

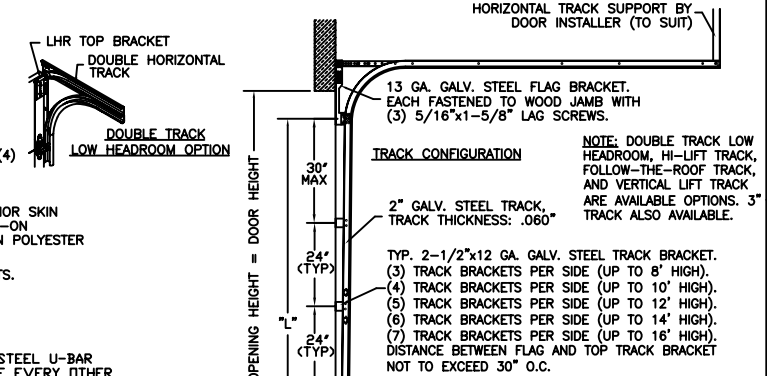
LOCK POSITION ONE POINT (MIN) LOCKING



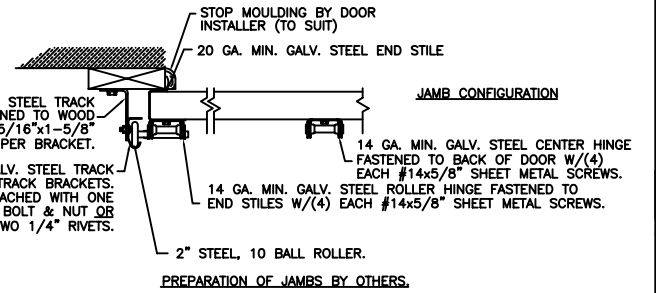
1 POUND DENSITY EXPANDED POLYSTYRENE FOAM INSULATION LAMINATED TO BOTH EXTERIOR AND INTERIOR SKINS.



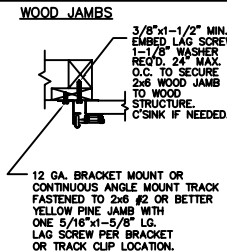
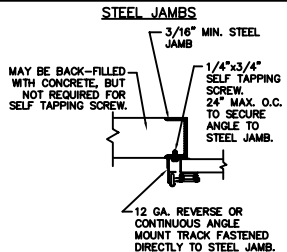
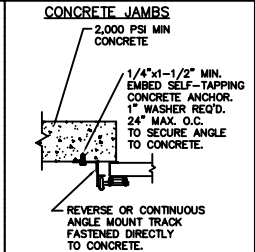
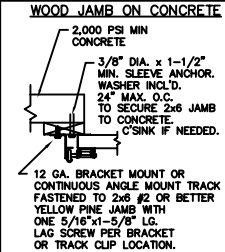
REVISIONS						
REV. NO.	ZONE	DATE	ECN NO.	APPVD:	DESCRIPTION	
00	-	11/03/03	ER1037	SH	INITIAL RELEASE	
01	-	1/09/07	-	SH	DRAWING_CORRECTIONS	



DOOR HEIGHT "L"	DOOR HEIGHT "L"
6'-6"	70"
7'-0"	76"
7'-6"	82"
8'-0"	88"
8'-6"	94"
9'-0"	100"
9'-6"	106"
10'-0"	112"
10'-6"	118"
11'-0"	124"
11'-6"	130"
12'-0"	136"
12'-6"	142"
13'-0"	148"
13'-6"	154"
14'-0"	160"
14'-6"	166"
15'-0"	172"
15'-6"	178"
16'-0"	184"



ANCHOR NOTE: FIRST (BOTTOM) ANCHOR STARTING AT NO MORE THAN HALF OF THE MAXIMUM ON-CENTER DISTANCE. HIGHEST ANCHOR INSTALLED AT LEAST AS HIGH AS THE DOOR OPENING.



MARK WESTERFIELD, P.E.  
FLORIDA P.E. #48495,  
NC P.E. #23832, TEXAS P.E. #91513

THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS IS THE RESPONSIBILITY OF THE BUILDING ENGINEER OR ARCHITECT OF RECORD.

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Unless Stated Otherwise TOLERANCES are  
.0 = ±.03  
.00 = ±.015  
.000 = ±.005  
.0000 = ±.001  
Degrees = ±1/2°  
Third Angle Projection

DESIGN LOADS: +13 PSF & -15 PSF  
TEST LOADS: +19.5 PSF & -22.5 PSF

8585 Duke Boulevard  
Mason, OH 45040  
Tel. No. 1-513-381-4800  
Fax No. 1-513-762-3519

DESCRIPTION: MODEL 3154W1 9'0" WIDE

DRAWN BY: SH	DATE: 10/20/03	SCALE: NTS	DWG. B
CHECKED BY:	DATE:	SHEET 1 OF 1	SIZE
DWG. NO.: 102981	REV. NO. 01		